

**Listing of Claims**

1. (Original) An apparatus, comprising:  
a fluidic Micro Electro-Mechanical System (MEMS) that is formed including a polymer layer and a substrate portion, the polymer layer of the apparatus comprising:  
a containment portion that in combination with the substrate encloses a fluidic channel, wherein the containment portion includes a deep cross-linked polymer region and a shallow cross-linked polymer region, and  
wherein the deep cross-linked polymer region and the shallow cross-linked polymer region of the containment portion are formed as a unitary structure.
2. (Original) The apparatus of claim 1, further comprising a resistor located in, on, or adjacent to the substrate.
3. (Original) The apparatus of claim 1, wherein a portion of the containment portion that does not contact the substrate includes a shallow cross-linked polymer region and a portion of the containment portion that contacts the substrate includes a deep cross-linked polymer region.
4. (Original) The apparatus of claim 3, wherein portions of the containment portion that includes the shallow cross-linked polymer region are on lateral sides of the fluidic channel;
5. (Original) The apparatus of claim 3, wherein portions of the containment portion that includes the deep cross-linked polymer region are separated by the fluidic channel from the substrate.

- 1 6. (Original) The apparatus of claim 1, wherein the apparatus acts as a pump.
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- 3 7. (Original) The apparatus of claim 1, wherein the apparatus acts as a
- 4 polymerase chain reaction (PCR) reactor.
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- 6 8. (Original) The apparatus of claim 1, wherein the apparatus acts as a
- 7 separator.
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- 9 9. (Original) The apparatus of claim 1, wherein the apparatus acts as an optical
- 10 waveguide.
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- 12 10. (Original) The apparatus of claim 1, wherein the apparatus acts as a filter.
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- 14 11. (Original) The apparatus of claim 1, wherein the deep cross-linked polymer
- 15 region and the shallow cross-linked polymer region are produced using direct
- 16 imaging techniques.
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- 18 12. (Original) The apparatus of claim 1, wherein the deep cross-linked polymer
- 19 region and the shallow cross-linked polymer region are produced using lost wax
- 20 techniques.
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- 22 13. (Original) The apparatus of claim 1, wherein the deep cross-linked polymer
- 23 region and the shallow cross-linked polymer region are produced using dry film
- 24 techniques.
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14. (Withdrawn) A method of making a fluidic Micro Electro-Mechanical
- System (MEMS) on a substrate, comprising:

depositing a polymer material to form a polymer layer on the substrate; and  
hardening portions of the polymer layer to create a containment portion  
from a shallow cross-linked polymer region and a deep cross-linked polymer  
region, wherein the shallow cross-linked polymer region and the deep cross-linked  
polymer region of the containment portion are formed as a unitary structure.

15. (Withdrawn) The method of claim 14, wherein at least a portion of the  
fluidic MEMS acts as a pump.

16. (Withdrawn) The method of claim 14, wherein at least a portion of the  
fluidic MEMS acts as a polymerase chain reaction (PCR) reactor.

17. (Withdrawn) The method of claim 14, wherein at least a portion of the  
fluidic MEMS acts as a separator.

18. (Withdrawn) The method of claim 14, wherein at least a portion of the  
fluidic MEMS acts as an optical waveguide.

19. (Withdrawn) The method of claim 14, wherein at least a portion of the  
fluidic MEMS acts as a filter.

20. (Withdrawn) The method of claim 14, further comprising locating a  
resistor within, of adjacent to, the substrate.

21. (Withdrawn) The method of claim 14, further comprising spinning the  
deposited polymer material to make the polymer layer more planar.

1 22. (Withdrawn) The method of claim 14, wherein certain portions of the  
2 containment portion are fabricated using a strong exposure cross-linking process,  
3 while other portions of the containment portion are fabricated using a weak  
4 exposure cross-linking process.

5 23. (Withdrawn) The method of claim 14, wherein the method includes direct  
6 imaging techniques.

7 24. (Withdrawn) The method of claim 14, wherein the method includes lost  
8 wax techniques.

9 25. (Withdrawn) The method of claim 14, wherein the method includes dry  
10 film techniques.

11 26. (Withdrawn) A method of making a pump on a substrate, comprising:  
12 depositing a polymer material on the substrate to create a polymer layer;  
13 and  
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15 hardening portions of the polymer layer to create a first check valve, a  
16 second check valve, and a containment portion from the polymer material,  
17 wherein the first check valve, the second check valve, and the containment portion  
18 are formed as a unitary structure.

19 27. (Withdrawn) The method of claim 26, further comprising forming a  
20 recessed portion in the substrate that corresponds to each of the first check valve  
21 and the second check valve.

22 28. (Withdrawn) The method of claim 26, further comprising spinning the  
23 deposited polymer material to make the polymer layer more planar.  
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1 **29.** (Withdrawn) The method of claim 26, further comprising creating a  
2 resistor in the substrate, for forming a bubble to create a pressure differential.

3 **30.** (Withdrawn) The method of claim 26, wherein the first check valve and the  
4 second check valve are created using a strong exposure cross-linking process.

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6 **31.** (Withdrawn) The method of claim 26, wherein certain portions of the  
7 containment portion are fabricated using a strong exposure process, while other  
8 portions of the containment portion are fabricated using a weak exposure cross-  
9 linking process.

10 **32.** (Withdrawn) A pump apparatus formed including a polymer layer and a  
11 substrate portion, the polymer layer of the pump apparatus comprising:

12 a first check valve including a deep cross-linked polymer region;

13 a second check valve including a deep cross-linked polymer region;

14 a containment portion that in combination with the substrate encloses a  
15 fluidic channel; and

16 wherein the first check valve, the second check valve, and the containment  
17 portion are formed in the polymer layer as a unitary structure.

18 **33.** (Withdrawn) An integrated total chemical analysis system that is fabricated  
19 on a substrate using a direct imaging process, further comprising:

20 a portion of the deep cross-linked polymer region that defines lateral fluid  
21 boundaries of the integrated total chemical analysis system; and

22 a shallow cross-linked polymer region for defining upper fluid boundaries  
23 of the integrated total chemical analysis system, wherein the deep cross-linked  
24 polymer region and the shallow cross-linked polymer region form a unitary  
25 structure.

1 **34.** (Withdrawn) The integrated total chemical analysis system of claim 33,  
2 that includes at least two devices from the group of a filter, a pump, a waveguide,  
3 a polymerase chain reaction (PCR) reactor, and a separator.

4 **35.** (Withdrawn) The integrated total chemical analysis system of claim 33,  
5 wherein the deep cross-linked polymer region is cross-linked using a strong direct  
6 imaging exposure process.

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8 **36.** (Withdrawn) The integrated total chemical analysis system of claim 33,  
9 wherein the shallow cross-linked polymer region is cross-linked using a weak  
10 direct imaging exposure process.

11 **37.** (Withdrawn) The integrated total chemical analysis system of claim 33,  
12 wherein the integrated total chemical analysis system includes a fluidic micro  
13 electro-mechanical system (MEM) device.

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15 **38.** (Withdrawn) A method comprising:  
16 fabricating using a single process a fluidic micro electro-mechanical system  
17 (MEMS) device on a polymer layer deposited on a substrate, the fabricating the  
18 fluidic MEMS device includes:

19 defining lateral fluid boundaries of the fluidic MEMS device using a strong  
20 direct imaging exposure process; and

21 defining upper fluid boundaries of the fluidic MEMS device using a weak  
22 direct imaging exposure process.

23 **39.** (Withdrawn) The method of claim 38, further comprising filtering fluid  
24 with the fluidic MEMS.  
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1 40. (Withdrawn) The method of claim 38, further comprising heating fluid  
2 with the fluidic MEMS.

3 41. (Withdrawn) The method of claim 38, further comprising separating fluid  
4 with the fluidic MEMS.

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6 42. (Withdrawn) The method of claim 38, further comprising optically  
7 detecting material in a fluid using the fluidic MEMS.

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9 43. (Withdrawn) The method of claim 38, further comprising pumping fluid  
10 with the fluidic MEMS.

11 44. (Withdrawn) A method of making a reactor on a substrate, comprising:  
12 forming at least one heating element within, or proximate to, the substrate;  
13 depositing a polymer material on the substrate that creates a polymer layer;  
14 and

15 hardening portions of the polymer layer to create a containment portion,  
16 wherein the containment portion is formed as a unitary structure.

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18 45. (Withdrawn) The method of claim 44, further comprising spinning the  
19 deposited polymer material to make the polymer layer more planar.

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21 46. (Withdrawn) The method of claim 44, wherein the first check valve and the  
22 second check valve are created using a strong exposure cross-linking process.

23 47. (Withdrawn) The method of claim 44, wherein certain portions of the  
24 polymer layer are fabricated using a strong exposure process, while other portions  
25 of the polymer layer are fabricated using a weak exposure cross-linking process.

1 **48.** (Withdrawn) A reactor apparatus formed including a polymer layer portion  
2 and a substrate portion, the polymer layer portion of the reactor apparatus  
3 comprising:

4 a containment portion that in combination with the substrate encloses a  
5 fluidic channel;

6 a portion of at least one heating element that is applied to at least a portion  
7 of the fluidic channel;

8 wherein the containment portion are formed in the polymer layer as a  
9 unitary structure; and

10 wherein certain portions of the containment portion are fabricated using a  
11 strong exposure process, while other portions of the containment portion are  
12 fabricated using a weak exposure cross-linking process.

13 **49.** (Withdrawn) A method of making a separator on a substrate, comprising:  
14 depositing a polymer material on the substrate to form a polymer layer;  
15 forming a controllable electric potential source relative to the polymer  
16 layer; and

17 hardening portions of the polymer layer to create a containment portion,  
18 wherein the containment portion is formed as a unitary structure.

19 **50.** (Withdrawn) The method of claim 49, further comprising spinning the  
20 deposited polymer material to make the polymer layer more planar.  
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1 **51.** (Withdrawn) The method of claim 49, wherein the separator utilizes  
2 electrophoresis to separate particles.

3 **52.** (Withdrawn) The method of claim 49, wherein certain portions of the  
4 containment portion are fabricated using a strong exposure process, while other  
5 portions of the containment portion are fabricated using a weak exposure cross-  
6 linking process.

7 **53.** (Withdrawn) A separator apparatus formed including a polymer layer and a  
8 substrate portion, the polymer layer of the separator apparatus comprising:

9 a containment portion that in combination with the substrate encloses a  
10 fluidic channel, wherein the containment portion is formed in the polymer layer as  
11 a unitary structure.

12 **54.** (Withdrawn) A method of making a filter including a plurality of filter  
13 elements on a substrate, comprising:

14 depositing a polymer material on the substrate to form a polymer layer; and  
15 hardening portions of the polymer layer to create the plurality of filter  
16 elements and a containment portion from the polymer layer, wherein the plurality  
17 of filter elements and the containment portion are formed as a unitary structure.

18 **55.** (Withdrawn) The method of claim 54, further comprising spinning the  
19 deposited polymer material to make the polymer layer more planar.

20 **56.** (Withdrawn) The method of claim 54, wherein the plurality of filter  
21 elements are created using a strong exposure cross-linking process.  
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1 57. (Withdrawn) The method of claim 54, wherein certain portions of the  
2 containment portion are fabricated using a strong exposure process, while other  
3 portions of the containment portion are fabricated using a weak exposure cross-  
4 linking process.

5 58. (Withdrawn) A filter apparatus formed including a polymer layer and a  
6 substrate portion, the polymer layer of the filter apparatus comprising:

7 a plurality of filter elements including a deep cross-linked polymer region;  
8 a containment portion that in combination with the substrate encloses a  
9 fluidic channel; and

10 wherein the plurality of filter elements and the containment portion are  
11 formed in the polymer layer as a unitary structure.

12 59. (Withdrawn) A method of making an optical waveguide on a substrate,  
13 comprising:

14 depositing a polymer material on the substrate to form a polymer layer; and  
15 hardening portions of the polymer layer to create an input optical conduit, a  
16 focusing lens, and a containment portion from the polymer layer, wherein the  
17 input optical conduit, the focusing lens, and the containment portion are formed as  
18 a unitary structure.

19 60. (Withdrawn) The method of claim 59, further comprising spinning the  
20 deposited polymer material to make the polymer layer more planar.

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22 61. (Withdrawn) The method of claim 59, wherein the input optical conduit  
23 and the focusing lens are at least partially created using a strong exposure cross-  
24 linking process.  
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62. (Withdrawn) The method of claim 59, wherein certain portions of the containment portion are fabricated using a strong exposure process, while other portions of the containment portion are fabricated using a weak exposure cross-linking process.

63. (Withdrawn) A waveguide apparatus formed including a polymer layer and a substrate portion, the polymer layer of the waveguide apparatus comprising:  
an input optical conduit including a deep cross-linked polymer region;  
a focusing lens including a deep cross-linked polymer region;  
a containment portion that in combination with the substrate encloses a fluidic channel; and  
wherein the input optical conduit, the focusing lens, and the containment portion are formed in the polymer layer as a unitary structure.

64. (Withdrawn) A method comprising:  
depositing a structural material layer that defines the lateral boundaries of at least one fluidic channel of a fluidic micro electromechanical system (MEMS) device; and  
laminating a dry film layer on the deposited structural material to at least partially define an upper layer that of the at least one fluid channel.

65. (Withdrawn) A method comprising:  
depositing a sacrificial material on a substrate;  
depositing a polymer layer on the substrate and the sacrificial material; and  
removing the sacrificial material to at least partially define boundaries of at least one fluidic channel of a fluidic micro electromechanical system (MEM) device, the at least one fluidic channel is at least partially defined by a portion of the polymer layer and a portion of the substrate.

1     **66.**     (Withdrawn) An anchor apparatus, comprising:

2             a deep cross-linked polymer region;

3             a shallow cross-linked polymer region supported by the deep cross-linked  
4     polymer region, the shallow cross-linked polymer region having a thru-hole  
5     formed therein, wherein the deep cross-linked polymer region and the shallow  
6     cross-linked polymer region are attached; and

7             a connector portion that secures to the thru-hole, wherein the top-hat  
8     structure enhances the attachment of the connector to the thru-hole.

9     **67.**     (Withdrawn) The anchor apparatus of claim 66, further comprising glue to  
10    secure the connector portion to the thru-hole.

11    **68.**     (Withdrawn) The anchor apparatus of claim 67, wherein the shallow cross-  
12    linked polymer region forms an overhang portion, wherein the glue is affixed to  
13    the overhang portion in a manner to enhance the attachment of the connector to the  
14    thru-hole.

15    **69.**     (Withdrawn) The anchor apparatus of claim 66, further comprising epoxy  
16    to secure the connector portion to the thru-hole.

17    **70.**     (Withdrawn) The anchor apparatus of claim 66, wherein the deep cross-  
18    linked polymer region and the shallow cross-linked polymer region form a top-hat  
19    structure.  
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